



Dart Aerospace Ltd.
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D3876-3
Job Sheet 190004



Part No: D3876-3

Job Qty: 1 pcs

Part Name: Protector - Fwd Wall



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 2/4/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 2 IPP Rev:A 09-01-14 new issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	2/4/19	2/4/19	0.00	0.18	Waterjet - Flow		SC 1902/04
110	QC 2	1 pcs	2/4/19	2/4/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		SC 1902/04
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S150464



Part: D3876-3

Job No: 190004

Serial No/Batch: S150464

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/04/19

120	QC 8	1 pcs	2/4/19	0.00 0.00	QC 2 - 66	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	DAS FEB 04 2019 68
					QC 8 - 67	9-89
					QC 8 - 1 (A)	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 21 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	FEB 04 2019
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - SA	1 pcs	2/4/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	FEB 04 2019

Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)
Descriptions: 120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	3.9700 sf (3.97 ea)	100-Waterjet - Flow - 1	5143881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	4	729	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order:	<i>Moody</i>
Description: Protector – Fwd Wall		Part Number:	D3876-3
Inspection Dwg: D3876	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.43	+/-0.030	3.43	/		VSC-01	
11.05	+/-0.030	11.05	/		Tape	
18.69	+/-0.030	18.69	/			
25.86	+/-0.030	25.86	/			
25.34	+/-0.030	25.34	/			
21.86	+/-0.030	21.86	/			
7.84	+/-0.030	7.84	/			
5.40	+/-0.030	5.40	/			
4.15	+/-0.030	4.15	/			
0.35	+/-0.030	0.35	/			
0.125	+/-0.010	0.125	/			
1.84	+/-0.030	1.84	/			

Measured by:	<i>SC</i>	Audited by:	<i>DAS 68</i>	Prototype Approval:	N/A
Date:	<i>19/07/14</i>	Date:	<i>FEB 04 2019</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ <i>[Signature]</i>	<i>[Signature]</i>